

Knockout Punch Kits for Ratchet/Hydraulic Drivers

SLUG-BUSTER®



- Packaged in carton for easy insertion into your existing case.
- Replacement punch kits for ratchet, hydraulic and battery-powered drivers.

| Cat. No. | UPC No. | Description | Weight | |
|----------|---------|--|--------|-----|
| | | | lbs. | kg. |
| 7216 | 32017 | 1/2" - 2" Conduit Size Knockout Punch and Die Kit | 5.5 | 2.5 |
| 7214E | 32398 | Pg-9 through 30.5 mm Slug-Buster® Pg Punch Kit | 1.3 | .6 |
| 7215E | 32803 | Pg-9 through Pg-48 and 30.5 mm Slug-Buster® Pg Punch Kit | 5.1 | 2.3 |
| 35617 | 35617 | ISO-16 through ISO-40 Slug-Buster® ISO Punch Kit | 1.6 | .7 |
| 06892 | 06892 | ISO-16 through ISO-63 Slug-Buster® ISO Punch Kit | 5.5 | 2.5 |

| Cat. No. | UPC No. | Description | Conduit & Pipe Size | Hole Size | | | | Capacity-Mild Steel | | Kit Cat./UPC No. | | | | | |
|-----------|---------|---------------------------|---------------------|-----------|-------|------|-----|---------------------|----|------------------|-------------|-------------|-------|-------|---|
| | | | | Actual | | Pg | ISO | GA | mm | 7216/32017 | 7214E/32398 | 7215E/32803 | 35617 | 06892 | |
| | | | | ø inch | ø mm | | | | | | | | | | |
| 721-1/2 | 31756 | 1/2" Conduit Size Punch | 1/2" | 7/8 | .885 | 22.5 | 16 | - | 10 | 3.5 | ✓ | ✓ | ✓ | | |
| 14722 | 14722 | 1/2" Conduit Size Die | 1/2" | 7/8 | .885 | 22.5 | 16 | - | 10 | 3.5 | ✓ | ✓ | ✓ | | |
| 721-3/4 | 31757 | 3/4" Conduit Size Punch | 3/4" | - | 1.115 | 28.3 | - | - | 10 | 3.5 | ✓ | | | | |
| 124AV | 06972 | 3/4" Conduit Size Die | 3/4" | - | 1.115 | 28.3 | - | - | 10 | 3.5 | ✓ | | | | |
| 721-1 | 31758 | 1" Conduit Size Punch | 1" | - | 1.362 | 34.6 | - | - | 10 | 3.5 | ✓ | | | | |
| 126AV | 04011 | 1" Conduit Size Die | 1" | - | 1.362 | 34.6 | - | - | 10 | 3.5 | ✓ | | | | |
| 721-1-1/4 | 31759 | 1-1/4" Conduit Size Punch | 1-1/4" | - | 1.701 | 43.2 | - | - | 10 | 3.5 | ✓ | | | | |
| 128AV | 04013 | 1-1/4" Conduit Size Die | 1-1/4" | - | 1.701 | 43.2 | - | - | 10 | 3.5 | ✓ | | | | |
| 721-1-1/2 | 31760 | 1-1/2" Conduit Size Punch | 1-1/2" | - | 1.951 | 49.6 | - | - | 10 | 3.5 | ✓ | | | | |
| 440AV | 04061 | 1-1/2" Conduit Size Die | 1-1/2" | - | 1.951 | 49.6 | - | - | 10 | 3.5 | ✓ | | | | |
| 721-2 | 31761 | 2" Conduit Size Punch | 2" | 2-3/8 | 2.416 | 61.5 | - | - | 10 | 3.5 | ✓ | | | | |
| 442AV | 04063 | 2" Conduit Size Die | 2" | 2-3/8 | 2.416 | 61.5 | - | - | 10 | 3.5 | ✓ | | | | |
| 31969 | 31969 | Pg-9 Punch | - | - | .598 | 15.2 | 9 | - | 14 | 2.0 | | ✓ | ✓ | | |
| 32002 | 32002 | Pg-9 Die | - | - | .598 | 15.2 | 9 | - | 14 | 2.0 | | ✓ | ✓ | | |
| 31970 | 31970 | Pg-11 Punch | - | - | .732 | 18.6 | 11 | - | 14 | 2.0 | | ✓ | ✓ | | |
| 32003 | 32003 | Pg-11 Die | - | - | .732 | 18.6 | 11 | - | 14 | 2.0 | | ✓ | ✓ | | |
| 31971 | 31971 | Pg-13 Punch | - | - | .803 | 20.4 | 13 | 20 | 14 | 2.0 | | ✓ | ✓ | ✓ | ✓ |
| 32004 | 32004 | Pg-13 Die | - | - | .803 | 20.4 | 13 | 20 | 14 | 2.0 | | ✓ | ✓ | ✓ | ✓ |
| 31973 | 31973 | Pg-21 Punch | - | - | 1.115 | 28.3 | 21 | - | 14 | 2.0 | | ✓ | ✓ | | |
| 32006 | 32006 | Pg-21 Die | - | - | 1.115 | 28.3 | 21 | - | 14 | 2.0 | | ✓ | ✓ | | |
| 36284 | 36284 | 30.5 mm Punch | - | 1-7/32 | 1.210 | 30.5 | - | - | 10 | 3.5 | | ✓ | ✓ | | |
| 36279 | 36279 | 30.5 mm Die | - | 1-7/32 | 1.210 | 30.5 | - | - | 10 | 3.5 | | ✓ | ✓ | | |
| 31975 | 31975 | Pg-29 Punch | - | - | 1.457 | 37.0 | 29 | - | 10 | 3.5 | | | ✓ | | |
| 32008 | 32008 | Pg-29 Die | - | - | 1.457 | 37.0 | 29 | - | 10 | 3.5 | | | ✓ | | |
| 31976 | 31976 | Pg-36 Punch | - | - | 1.850 | 47.0 | 36 | - | 10 | 3.5 | | | ✓ | | |
| 32009 | 32009 | Pg-36 Die | - | - | 1.850 | 47.0 | 36 | - | 10 | 3.5 | | | ✓ | | |
| 31978 | 31978 | Pg-48 Punch | - | - | 2.362 | 60.0 | 48 | - | 10 | 3.5 | | | ✓ | | |
| 32011 | 32011 | Pg-48 Die | - | - | 2.362 | 60.0 | 48 | - | 10 | 3.5 | | | ✓ | | |
| 35163 | 35163 | ISO-16 Punch | - | - | 0.638 | 16.2 | - | 16 | 14 | 2.0 | | | | ✓ | ✓ |
| 35162 | 35162 | ISO-16 Die | - | - | 0.638 | 16.2 | - | 16 | 14 | 2.0 | | | | ✓ | ✓ |
| 35165 | 35165 | ISO-25 Punch | - | 1 | 1.000 | 25.4 | - | 25 | 14 | 2.0 | | | | ✓ | ✓ |
| 35164 | 35164 | ISO-25 Die | - | 1 | 1.000 | 25.4 | - | 25 | 14 | 2.0 | | | | ✓ | ✓ |
| 35169 | 35169 | ISO-32 Punch | - | - | 1.280 | 32.5 | - | 32 | 10 | 3.5 | | | | ✓ | ✓ |
| 35168 | 35168 | ISO-32 Die | - | - | 1.280 | 32.5 | - | 32 | 10 | 3.5 | | | | ✓ | ✓ |
| 35158 | 35158 | ISO-40 Punch | - | - | 1.595 | 40.5 | - | 40 | 10 | 3.5 | | | | ✓ | ✓ |
| 35159 | 35159 | ISO-40 Die | - | - | 1.595 | 40.5 | - | 40 | 10 | 3.5 | | | | ✓ | ✓ |
| 35160 | 35160 | ISO-50 Punch | - | 2 | 2.000 | 50.8 | - | 50 | 10 | 3.5 | | | | | ✓ |
| 35161 | 35161 | ISO-50 Die | - | 2 | 2.000 | 50.8 | - | 50 | 10 | 3.5 | | | | | ✓ |
| 35167 | 35167 | ISO-63 Punch | - | - | 2.520 | 64.0 | - | 63 | 10 | 3.5 | | | | | ✓ |
| 35166 | 35166 | ISO-63 Die | - | - | 2.520 | 64.0 | - | 63 | 10 | 3.5 | | | | | ✓ |

Ratchet Punch Driver Kits

SLUG-BUSTER®

1806SB



1906SB



- Time-saving ball screw system punches much faster than wrench method.
- Requires less than half the force of conventional ratchet drivers.
- Punches up through 10 gauge* (3.5 mm) mild steel with Greenlee® Standard and Slug-Buster® punches; and 16 gauge (1.5 mm) stainless steel with Greenlee Slug-Splitter® punches.
- Ratchet action allows for use in confined areas.
- Unique design eliminates stud rotation during punching – lowers the strain on studs.

| Cat. No. | UPC No. | Description | Weight | |
|----------|---------|--|--------|-----|
| | | | lbs. | kg. |
| 1804 | 02810 | Basic Ratchet Driver with two Draw Studs and case | 9 | 4.1 |
| 1806SB | 07175 | Ratchet Driver with 1/2" through 2" Slug-Buster® punches, dies and draw studs and case | 14 | 6.4 |
| 1904 | 30216 | Basic High Leverage Ratchet Driver with four draw studs and case | 14 | 6.4 |
| 1906SB | 34357 | High Leverage Ratchet Driver with 1/2" through 2" Slug-Buster® conduit size punches, dies, draw studs and case | 20 | 9.1 |

- Time saving ball bearing head punches faster than wrench method.
- Ratchet action allows for work in confined areas.
- Plastic carrying case.

| | Cat. No. | UPC No. | Description | Conduit & Pipe Size | Hole Size | | | | | Kit Cat./UPC No. | | | |
|----------------------|-----------|------------------------------------|--|---------------------|-----------|-------|---------------------|------|-----|------------------|--------------|------------|--------------|
| | | | | | Actual | | Capacity Mild Steel | | | 1804/02810 | 1806SB/07175 | 1904/30216 | 1906SB/34357 |
| | | | | | ø inch | ø mm | GA | mm | | | | | |
| Punches and Dies | 721-1/2 | 31756 | 1/2" Conduit Size Slug-Buster® Punch | 1/2" | 7/8 | 0.885 | 22.5 | 10 | 3.5 | | ✓ | | ✓ |
| | 14722 | 14722 | 1/2" Conduit Size Die | 1/2" | 7/8 | 0.885 | 22.5 | 10 | 3.5 | | ✓ | | ✓ |
| | 721-3/4 | 31757 | 3/4" Conduit Size Slug-Buster® Punch | 3/4" | - | 1.115 | 28.3 | 10 | 3.5 | | ✓ | | ✓ |
| | 124AV | 06972 | 3/4" Conduit Size Die | 3/4" | - | 1.115 | 28.3 | 10 | 3.5 | | ✓ | | ✓ |
| | 721-1 | 31758 | 1" Conduit Size Slug-Buster® Punch | 1" | - | 1.362 | 34.6 | 10 | 3.5 | | ✓ | | ✓ |
| | 126AV | 04011 | 1" Conduit Size Die | 1" | - | 1.362 | 34.6 | 10 | 3.5 | | ✓ | | ✓ |
| | 721-1-1/4 | 31759 | 1-1/4" Conduit Size Slug-Buster® Punch | 1-1/4" | 1-11/16 | 1.701 | 43.2 | 10 | 3.5 | | ✓ | | ✓ |
| | 128AV | 04013 | 1-1/4" Conduit Size Die | 1-1/4" | 1-11/16 | 1.701 | 43.2 | 10 | 3.5 | | ✓ | | ✓ |
| | 721-1-1/2 | 31760 | 1-1/2" Conduit Size Slug-Buster® Punch | 1-1/2" | 1-15/16 | 1.951 | 49.6 | 10 * | 3.5 | | ✓ | | ✓ |
| | 440AV | 04061 | 1-1/2" Conduit Size Die | 1-1/2" | 1-15/16 | 1.951 | 49.6 | 10 * | 3.5 | | ✓ | | ✓ |
| 721-2 | 31761 | 2" Conduit Size Slug-Buster® Punch | 2" | 2-3/8 | 2.416 | 61.5 | 10 * | 3.5 | | ✓ | | ✓ | |
| 442AV | 04063 | 2" Conduit Size Die | 2" | 2-3/8 | 2.416 | 61.5 | 10 * | 3.5 | | ✓ | | ✓ | |
| Draw Studs and Misc. | 12097 | 12097 | Draw Stud - 3/8" x 2-15/16" | | | | | | | ✓ | ✓ | ✓ | ✓ |
| | 12098 | 12098 | Draw Stud - 3/4" x 3-15/16" | | | | | | | ✓ | ✓ | ✓ | ✓ |
| | 12099 | 12099 | Draw Stud - 3/4" x 4-3/4" | | | | | | | | ✓ | ✓ | |
| | 30227 | 30227 | Draw Stud - 7/16" x 3-5/8" | | | | | | | | | ✓ | |
| | 30228 | 30228 | Steel Case | | | | | | | | | ✓ | ✓ |
| | 30236 | 30236 | Plastic Case | | | | | | | ✓ | ✓ | | |
| | 33317 | 33317 | Tray for plastic case | | | | | | | ✓ | ✓ | | |
| | 12146 | 12146 | Ball bearing sleeve unit | | | | | | | ✓ | ✓ | | |
| | 20495 | 20495 | Ratchet wrench only | | | | | | | ✓ | ✓ | ✓ | ✓ |
| | 20494 | 20494 | Handle | | | | | | | ✓ | ✓ | | |
| 30225 | 30225 | Handle | | | | | | | | | ✓ | ✓ | |

* 1804/1806SB Punches up to 14 Gauge Mild Steel.

Parts List for Quick Draw™ and Quick Draw 90™ Kits

| Cat. No. | UPC No. | Description | Hole Size | | | | | | Kit Cat./UPC No. | | | | | | | | | |
|-----------|---------|---|---------------------|---------|-------|------|----|-----|------------------|---------------|---------------|--------------|--------------|-------------|---------------|---------------|--------------|--------------|
| | | | Conduit & Pipe Size | Actual | | | Pg | ISO | 7804E/34291 | 7804ESB/35611 | 7804ISO/35614 | 7804SB/34292 | 7806SB/34293 | 7904E/34299 | 7904ESB/35615 | 7904ISO/35616 | 7904SB/33794 | 7906SB/34300 |
| | | | | ø inch | ø mm | ø mm | | | | | | | | | | | | |
| 721-1/2 | 31756 | 1/2" Conduit Size Slug-Buster® Punch | 1/2" | 7/8 | 0.885 | 22.5 | 16 | - | | | | | | | | | ✓ | |
| 14722 | 14722 | 1/2" Conduit Size Die | 1/2" | 7/8 | 0.885 | 22.5 | 16 | - | | | | | | | | | ✓ | |
| 721-3/4 | 31757 | 3/4" Conduit Size Slug-Buster® Punch | 3/4" | - | 1.115 | 28.3 | 21 | - | | | | | | | | | ✓ | |
| 124AV | 06972 | 3/4" Conduit Size Die | 3/4" | - | 1.115 | 28.3 | 21 | - | | | | | | | | | ✓ | |
| 721-1 | 31758 | 1" Conduit Size Slug-Buster® Punch | 1" | - | 1.362 | 34.6 | - | - | | | | | | | | | ✓ | |
| 126AV | 04011 | 1" Conduit Size Die | 1" | - | 1.362 | 34.6 | - | - | | | | | | | | | ✓ | |
| 721-1-1/4 | 31759 | 1-1/4" Conduit Size Slug-Buster® Punch | 1-1/4" | 1-11/16 | 1.701 | 43.2 | - | - | | | | | | | | | ✓ | |
| 128AV | 04013 | 1-1/4" Conduit Size Die | 1-1/4" | 1-11/16 | 1.701 | 43.2 | - | - | | | | | | | | | ✓ | |
| 721-1-1/2 | 31760 | 1-1/2" Conduit Size Slug-Buster® Punch | 1-1/2" | 1-15/16 | 1.951 | 49.6 | - | - | | | | | | | | | ✓ | |
| 440AV | 04061 | 1-1/2" Conduit Size Die | 1-1/2" | 1-15/16 | 1.951 | 49.6 | - | - | | | | | | | | | ✓ | |
| 721-2 | 31761 | 2" Conduit Size Slug-Buster® Punch | 2" | 2-3/8 | 2.416 | 61.5 | - | - | | | | | | | | | ✓ | |
| 442AV | 04063 | 2" Conduit Size Die | 2" | 2-3/8 | 2.416 | 61.5 | - | - | | | | | | | | | ✓ | |
| 31969 | 31969 | Slug-Buster® Punch | - | - | 0.598 | 15.2 | 9 | - | | ✓ | | | | ✓ | | | | |
| 32002 | 32002 | Die | - | - | 0.598 | 15.2 | 9 | - | | ✓ | | | | ✓ | | | | |
| 31970 | 31970 | Slug-Buster® Punch | - | - | 0.732 | 18.6 | 11 | - | | ✓ | | | | ✓ | | | | |
| 32003 | 32003 | Die | - | - | 0.732 | 18.6 | 11 | - | | ✓ | | | | ✓ | | | | |
| 31971 | 31971 | Slug-Buster® Punch | - | - | 0.803 | 20.4 | 13 | 20 | | ✓ | ✓ | | | ✓ | ✓ | | | |
| 32004 | 32004 | Die | - | - | 0.803 | 20.4 | 13 | 20 | | ✓ | ✓ | | | ✓ | ✓ | | | |
| 721-1/2 | 31756 | 1/2" Conduit Size Slug-Buster® Punch | 1/2" | 7/8 | 0.885 | 22.5 | 16 | - | | ✓ | | | | ✓ | | | | |
| 14722 | 14722 | 1/2" Conduit Size Die | 1/2" | 7/8 | 0.885 | 22.5 | 16 | - | | ✓ | | | | ✓ | | | | |
| 31973 | 31973 | 3/4" Conduit Size Slug-Buster® Punch | 3/4" | - | 1.115 | 28.3 | 21 | - | | ✓ | | | | ✓ | | | | |
| 32006 | 32006 | 3/4" Conduit Size Die | 3/4" | - | 1.115 | 28.3 | 21 | - | | ✓ | | | | ✓ | | | | |
| 36284 | 36284 | 30.5 mm Slug-Buster® Punch | - | 1-7/32 | 1.210 | 30.5 | - | - | | ✓ | | | | ✓ | | | | |
| 36279 | 36279 | 30.5 mm Die | - | 1-7/32 | 1.210 | 30.5 | - | - | | ✓ | | | | ✓ | | | | |
| 35163 | 35163 | ISO-16 Slug-Buster® Punch | - | - | 0.638 | 16.2 | - | 16 | | | ✓ | | | | ✓ | | | |
| 35162 | 35162 | ISO-16 Die | - | - | 0.638 | 16.2 | - | 16 | | | ✓ | | | | ✓ | | | |
| 35165 | 35165 | ISO-25 Slug-Buster® Punch | - | 1 | 1.000 | 25.4 | - | 25 | | | ✓ | | | | ✓ | | | |
| 35164 | 35164 | ISO-25 Die | - | 1 | 1.000 | 25.4 | - | 25 | | | ✓ | | | | ✓ | | | |
| 35169 | 35169 | ISO-32 Slug-Buster® Punch | - | - | 1.280 | 32.5 | - | 32 | | | ✓ | | | | ✓ | | | |
| 35168 | 35168 | ISO-32 Die | - | - | 1.280 | 32.5 | - | 32 | | | ✓ | | | | ✓ | | | |
| 35158 | 35158 | ISO-40 Slug-Buster® Punch | - | - | 1.595 | 40.5 | - | 40 | | | ✓ | | | | ✓ | | | |
| 35159 | 35159 | ISO-40 Die | - | - | 1.595 | 40.5 | - | 40 | | | ✓ | | | | ✓ | | | |
| 34288 | 34288 | Quick Draw Hydraulic Punch Driver | | | | | | | | ✓ | ✓ | ✓ | ✓ | ✓ | | | | |
| 33786 | 33786 | Quick Draw 90 Hydraulic Punch Driver | | | | | | | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | |
| 1614SS | 30043 | Draw Stud-3/8" x 2-13/16" | | | | | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | |
| 31872 | 31872 | Draw Stud-3/4" x 4-1/8" | | | | | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | |
| 1924AA | 03248 | Spacer-Short | | | | | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | |
| 33967 | 33967 | Stud Adapter-3/8" | | | | | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | |
| 29451 | 29451 | Draw stud-Slug Splitter 7/16" x 4-1/4" | | | | | | | | | ✓ | | | | | | | |
| 31874 | 31874 | Step Saver Punch Adapter (Use with 29451 draw Stud) | | | | | | | | | ✓ | | | | | | | |
| 35202 | 35202 | Plastic Case | | | | | | | | ✓ | ✓ | ✓ | ✓ | ✓ | | | | |
| 34983 | 34983 | Plastic Case | | | | | | | | ✓ | ✓ | | | | ✓ | ✓ | | |

Optional Accessories for 7806SB, 7804E, 7804ESB, 7804ISO, 7906SB, 7904E, 7904ESB and 7904ISO Kits (not included in kits)

| | | |
|-------|-------|---|
| 29451 | 29451 | 7/16" (11.1 mm) Stainless Steel Draw Stud |
| 31874 | 31874 | Step Saver Adapter for use with 29451 Draw Stud |

Battery-Powered Knockout Punch Driver Kits Parts List

| | Cat. No. | UPC No. | Description | Conduit & Pipe Size | Hole Size | | | Pg | Kit Cat./UPC No. | | | | | | |
|---|----------------------|---------|---|---------------------------|-----------|-------|------|----|------------------|---------------|---------------|---------------|---------------|---------------|---|
| | | | | | Actual | | Pg | | LS6011A/03557 | LS6012A/03558 | LS6022A/03559 | LS6011B/04311 | LS6012B/04661 | LS6022B/04312 | |
| | | | | | ø inch | ø mm | | | | | | | | | |
| Punches and Dies | 721-1/2 | 31756 | 1/2" Conduit Size Slug-Buster® Punch | 1/2" | 7/8 | 0.885 | 22.5 | 16 | | | | ✓ | ✓ | ✓ | |
| | 14722 | 14722 | 1/2" Conduit Size Die | 1/2" | 7/8 | 0.885 | 22.5 | 16 | | | | ✓ | ✓ | ✓ | |
| | 721-3/4 | 31757 | 3/4" Conduit Size Slug-Buster® Punch | 3/4" | - | 1.115 | 28.3 | 21 | | | | ✓ | ✓ | ✓ | |
| | 124AV | 06972 | 3/4" Conduit Size Die | 3/4" | - | 1.115 | 28.3 | 21 | | | | ✓ | ✓ | ✓ | |
| | 721-1 | 31758 | 1" Conduit Size Slug-Buster® Punch | 1" | - | 1.362 | 34.6 | - | | | | ✓ | ✓ | ✓ | |
| | 126AV | 04011 | 1" Conduit Size Die | 1" | - | 1.362 | 34.6 | - | | | | ✓ | ✓ | ✓ | |
| | 721-1-1/4 | 31759 | 1-1/4" Conduit Size Slug-Buster® Punch | 1-1/4" | 1-11/16 | 1.701 | 43.2 | - | | | | ✓ | ✓ | ✓ | |
| | 128AV | 04013 | 1-1/4" Conduit Size Die | 1-1/4" | 1-11/16 | 1.701 | 43.2 | - | | | | ✓ | ✓ | ✓ | |
| | 721-1-1/2 | 31760 | 1-1/2" Conduit Size Slug-Buster® Punch | 1-1/2" | 1-15/16 | 1.951 | 49.6 | - | | | | ✓ | ✓ | ✓ | |
| | 440AV | 04061 | 1-1/2" Conduit Size Die | 1-1/2" | 1-15/16 | 1.951 | 49.6 | - | | | | ✓ | ✓ | ✓ | |
| | 721-2 | 31761 | 2" Conduit Size Slug-Buster® Punch | 2" | 2-3/8 | 2.416 | 61.5 | - | | | | ✓ | ✓ | ✓ | |
| | 442AV | 04063 | 2" Conduit Size Die | 2" | 2-3/8 | 2.416 | 61.5 | - | | | | ✓ | ✓ | ✓ | |
| | Draw Studs and Misc. | 1614SS | 30043 | Draw Stud-3/8" x 2-13/16" | | | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| | | 31872 | 31872 | Draw Stud-3/4" x 4-1/8" | | | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| 29451 | | 29451 | Draw Stud - 7/16" x 4-1/2" | | | | | | ✓ | ✓ | ✓ | | | | |
| 31874 | | 31874 | Step Saver Punch Adapter (Use with 29451 Draw Stud) | | | | | | ✓ | ✓ | ✓ | | | | |
| 1924AA | | 03248 | Spacer-Short | | | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | |
| 33967 | | 33967 | Stud Adapter-3/8" | | | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | |
| 34983 | | 34983 | Metal Case | | | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | |
| Optional Accessories for LS6011B, LS6012B, and LS6022B (not included in kits) | | | | | | | | | | | | | | | |
| | 29451 | 29451 | Draw Stud - 7/16" x 4-1/2" | | | | | | | | | | | | |
| | 31874 | 31874 | Step Saver Punch Adapter (Use with 29451 Draw Stud) | | | | | | | | | | | | |

Ram and Foot Pump Hydraulic Driver Kits



- Foot operation frees both hands to operate punch.
- Punches 10 times faster than wrench method.
- Will also drive 751 Cable Cutter head.
- Powerful 11 ton hydraulic ram.
- Can be used with all standard round, Slug-Buster® and Slug-Splitter® punch sizes.
- Can be used with non-round punches (adapter may be required).

| Cat. No. | UPC No. | Description | Weight | |
|----------|---------|--|--------|-----|
| | | | lbs. | kg. |
| 7625 | 25097 | Driver, foot pump, steel case | 37 | 17 |
| 7606SB | 07173 | Driver, foot pump, Slug-Buster® punches, dies and draw studs for 1/2" through 2" conduit, steel case | 42 | 19 |
| 7610SB | 07174 | Driver, foot pump, Slug-Buster® punches, dies and draw studs for 1/2" through 4" conduit, steel case | 60 | 27 |

See next page for complete parts list for all kits.

STEEL CAPACITIES FOR CONDUIT SIZES

| Required Draw Stud and Accessories | Standard & Slug-Buster® Punches | | | | | | Standard | | | | Slug-Splitters® | | | | | |
|--|---------------------------------|------|-----|--------|--------|----|----------|-----|--------|-----|-----------------|------|-----|--------|--------|-----|
| | 1/2" | 3/4" | 1" | 1-1/4" | 1-1/2" | 2" | 2-1/2" | 3" | 3-1/2" | 4" | 1/2" | 3/4" | 1" | 1-1/4" | 1-1/2" | 2" |
| 3/4" Stud (03294), 3/8" Stud (30043) & Spacers | /// | | | | | | | | | | | | | | | |
| 3/4" Stud (03294), Long Spacer | | /// | | | | | | | | | | | | | | |
| 3/4" Stud (03294), Short Spacer | | | /// | | | | | | | | | | | | | |
| 3/4" Stud (03294) | | | | /// | | | | | | | | | | | | |
| 3/4" Stud (03294), & Sleeve (03170) | | | | | | | | /// | | | | | | | | |
| 7/16" Stud (29451) | | | | | | | | | | /// | | | | | | |
| 3/4" Stud (29452) & Spacer | | | | | | | | | | | /// | /// | /// | /// | /// | /// |

/// 10 GA. MILD STEEL

/// 10 GA. STAINLESS STEEL

Ram and Foot Pump Kits Parts List

| | Cat. No. | UPC No. | Description | Hole Size | | | | Kit Cat./UPC No. | | | | |
|----------------------|-----------|----------------|---|---------------------|---------|-------|-------|------------------|--------------|--------------|---|---|
| | | | | Conduit & Pipe Size | Actual | | Pg | 7625/25097 | 7606SB/07173 | 7610SB/07174 | | |
| | | | | | ø inch | ø mm | | | | | | |
| Punches and Dies | 721-1/2 | 31756 | 1/2" Conduit Size Slug-Buster® Punch | 1/2" | 7/8 | 0.885 | 22.5 | 16 | | 1 | 1 | |
| | 14722 | 14722 | 1/2" Conduit Size Die | 1/2" | 7/8 | 0.885 | 22.5 | 16 | | 1 | 1 | |
| | 721-3/4 | 31757 | 3/4" Conduit Size Slug-Buster® Punch | 3/4" | - | 1.115 | 28.3 | 21 | - | 1 | 1 | |
| | 124AV | 06972 | 3/4" Conduit Size Die | 3/4" | - | 1.115 | 28.3 | 21 | | 1 | 1 | |
| | 721-1 | 31758 | 1" Conduit Size Slug-Buster® Punch | 1" | - | 1.362 | 34.6 | - | | 1 | 1 | |
| | 126AV | 04011 | 1" Conduit Size Die | 1" | - | 1.362 | 34.6 | - | | 1 | 1 | |
| | 721-1-1/4 | 31759 | 1-1/4" Conduit Size Slug-Buster® Punch | 1-1/4" | 1-11/16 | 1.701 | 43.2 | - | | 1 | 1 | |
| | 128AV | 04013 | 1-1/4" Conduit Size Die | 1-1/4" | 1-11/16 | 1.701 | 43.2 | - | | 1 | 1 | |
| | 721-1-1/2 | 31760 | 1-1/2" Conduit Size Slug-Buster® Punch | 1-1/2" | 1-15/16 | 1.951 | 49.6 | - | | 1 | 1 | |
| | 440AV | 04061 | 1-1/2" Conduit Size Die | 1-1/2" | 1-15/16 | 1.951 | 49.6 | - | | 1 | 1 | |
| | 721-2 | 31761 | 2" Conduit Size Slug-Buster® Punch | 2" | 2-3/8 | 2.416 | 61.5 | - | | 1 | 1 | |
| | 442AV | 04063 | 2" Conduit Size Die | 2" | 2-3/8 | 2.416 | 61.5 | - | | 1 | 1 | |
| | 1429AV | 04175 | 2-1/2" Conduit Size Punch | 2-1/2" | 2-7/8 | 2.914 | 74.0 | - | | | | 1 |
| | 1430AV | 04177 | 2-1/2" Conduit Size Die | 2-1/2" | 2-7/8 | 2.914 | 74.0 | - | | | | 1 |
| | 1431AV | 04180 | 3" Conduit Size Punch | 3" | 3-1/2 | 3.539 | 89.9 | - | | | | 1 |
| | 1432AV | 04183 | 3" Conduit Size Die | 3" | 3-1/2 | 3.539 | 89.9 | - | | | | 1 |
| | 2982AV | 04653 | 3-1/2" Conduit Size Punch | 3-1/2" | 4 | 4.044 | 102.7 | - | | | | 1 |
| | 2981AV | 04652 | 3-1/2" Conduit Size Die | 3-1/2" | 4 | 4.044 | 102.7 | - | | | | 1 |
| | 2984AV | 04655 | 4" Conduit Size Punch | 4" | 4-1/2 | 4.544 | 115.4 | - | | | | 1 |
| | 2983AV | 04654 | 4" Conduit Size Die | 4" | 4-1/2 | 4.544 | 115.4 | - | | | | 1 |
| Draw Studs and Misc. | 746 | 17091 | (A) Ram (includes 1 ea. of items B, C, and D) | | | | | | | | | |
| | 2113AA | 03294 | (B) Draw Stud-3/4" x 5-3/8" | | | | | | 1 | 1 | 1 | |
| | 54167 | 54167 | (C) Female Coupler-1/4" | | | | | | 1 | 1 | 1 | |
| | 54168 | 54168 | (D) Dust Plug | | | | | | 1 | 1 | 1 | |
| | 1557AA | 03170 | (F) Punch Sleeve | | | | | | 1 | 1 | 1 | |
| | 1614SS | 30043 | (G) Draw stud-3/8"x 2-13/16" | | | | | | 2 | 2 | 2 | |
| | 15908 | 15908 | (H) Spacer Group (includes 1 ea. of items I, J, and K) | | | | | | | | | |
| | 1924AA | 03248 | (I) Spacer-Short | | | | | | 1 | 1 | 1 | |
| | 1925AA | 03249 | (J) Spacer-Medium | | | | | | 1 | 1 | 1 | |
| | 1926AA | 06904 | (K) Spacer-Long | | | | | | 1 | 1 | 1 | |
| | 34410 | 34410 | (L) Kwik Stepper® Step Bit 1/2" | | | | | | 1 | 1 | 1 | |
| | 1725 | 31353 | (S) Hydraulic Foot Pump (includes 1 ea. - 54167 female coupler and 54168 dust plug) | | | | | | 1 | 1 | 1 | |
| | 37729 | 37729 | (T) High Pressure Hose Unit - 1/4" x 10'; filled with hydraulic oil; (includes the following 2 items) | | | | | | | | | |
| | 54169 | 54169 | - Couplers | | | | | | 2 | 2 | 2 | |
| 54170 | 54170 | - Dust Caps | | | | | | 2 | 2 | 2 | | |
| 23955 | 23955 | (U) Steel case | | | | | | 1 | 1 | 1 | | |
| 25094 | 25094 | Tray | | | | | | 1 | 1 | 1 | | |

RAM AND FOOT PUMP HYDRAULIC DRIVER PARTS IDENTIFICATION

(Match letters above to drawing.)

